

5/15

DART AEROSPACE LTD	Work Order :	22657
Description: Console Side LH (407 Hi-Slope),	Part Number:	D2604-1
Note: Issue with Part Number D2604/2		
Drawing: D2604 Rev. A1	Qty:	9 <i>X</i>

04.11.17 *PF* Stock of 10 RF 04/09/10

Step	Location	Procedure	By	Date	QTY
1	EXPEDITING	Issue W/O	<i>PF</i>	05.03.09	10
2	HAAS <i>Dm 99.03.09</i>	Cut Blank per template DT 8247 <b>Note: 1 Blank makes: D2604-1(Qty: 1), D2604-2(Qty: 1)</b> Material: .040 - 2024-T3 Batch M1241	<i>Ep</i>	05/04/07	10
3	HAAS	Machine per folio D2604	<i>Ep</i>	05/04/07	10
4	QC	Inspect Level 2	<i>Ep</i>	05/04/07	10
5A	METAL <i>FP</i>	Form per Dwg D2604 <i>Chemical Conversion Coat as per Dwg QSI</i>	<i>SIB</i>	05/04/12	10
6	QCS	Inspect <del>Level 1</del> WORK TO STEP #5B.	<i>ml</i>	05.04.15	9
7	STORES	Identify and stock	<i>ml</i>	05.04.15	9
8	EXPEDITING	Close W/O Cost / part <i>Zo.25</i> since 05/04/19 (9) <i>Zo. 29</i>	<i>PF</i>	05.04.20	9

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision	KB	
C	98.11.25	Added Inspection Levels,Jig numbers	DM	<i>QZ</i>

MANUFACTURER RELEASE CERTIFICATION

D.O.T Approval 9-89

The aeronautical product described hereon conforms to approved type design data and is in a condition for safe operation.

Authorized Inspector

Date

<i>3b</i>	<i>6A</i>	<i>Deburr.</i>	<i>Z</i>	<i>05.04.11</i>	<i>10</i>
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/12	5	I part was sweep bend over tolerance	RB per 04/12	destroy	SP 05/04/13	18 05/04/13	RB per 04/12	RB 05/04/13

Part No: D2604-1 PAR #: Fault Category: Prod / Fab / Eng / Smal-med.  
 NCR: Yes No DQA: Date: 15/04/12  
 QA: N/C Closed: Date: 05.04.20

NOTE: Date & initial all entries

**DART**

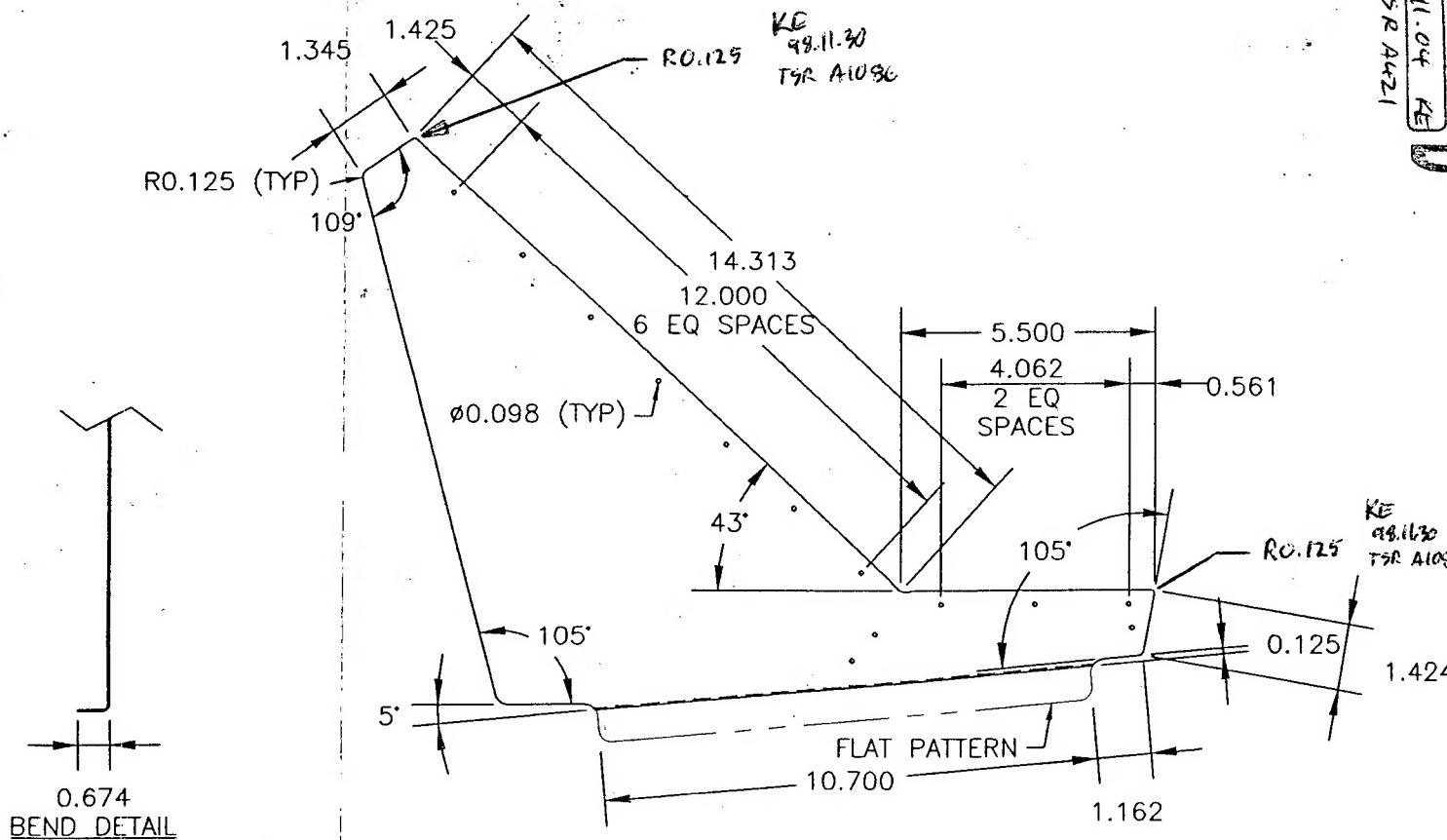


**RELEASED**

97-11-04 RE

TSR A421

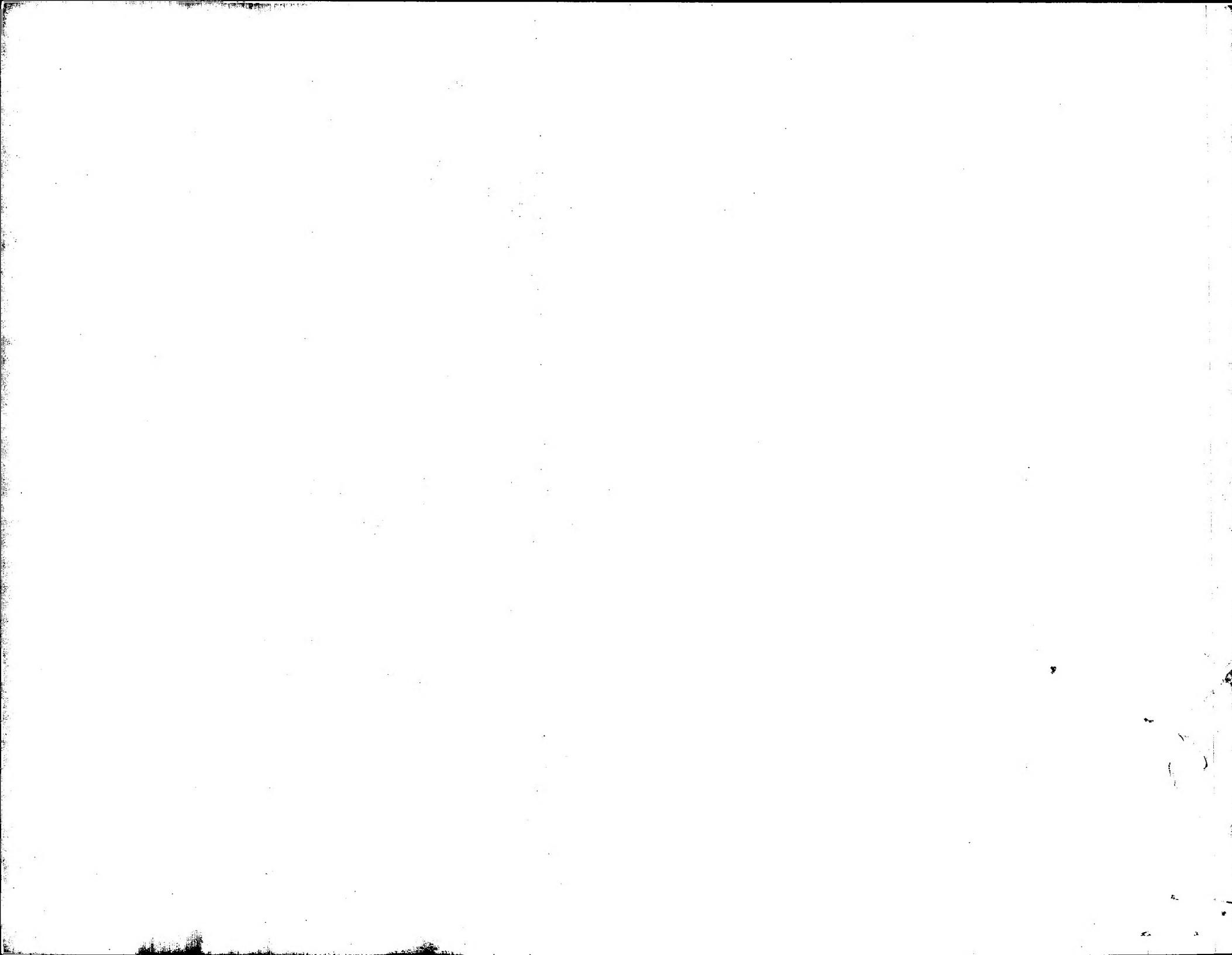
DESIGNER <i>JL</i>	DRAWN BY <b>BW</b>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>JL</i>	APPROVED <i>JL</i>	DRAWING NO. D2604
DATE 97.10.24	A 97.10.24	SHEET 1 OF 1 SCALE 1:4
TITLE CONSOLE SIDE	02.06.04	REV. A
	ADD FINISH	



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK  
PROFILE CONTROLLED BY FOLIO H2604  
BEND RADIUS 0.093

FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 A  
D2604-1 SHOWN  
D2604-2 OPPOSITE

SHOP COPY  
PURCHASING  
ENGINEERING  
SUB-TRIMMING  
ROUT NOTICE  
WORK ORDER  
NO. 22659  
UNCONTROLLED COPY  
SUB-TRIMMING  
ROUT NOTICE



## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 08, 2005  
03:17 pm

Work Order No : 0022657  
 Project Name : D2604-1  
 Project For : WK515  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D2604-1  
 Description : 407 Hi Console Side LH  
 Manufactured : Yes  
 Amount Req'd : 10  
 Amount Done : 0  
 Start Date : 03-08-05  
 Est Finish Date : 04-06-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

DAR: AEROSPACE LTD

**Work Order:**

22657

## Desarrollando la consola side

Part Number: 22604-1

Inspection Date: D2604 Rev: A

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Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

WILEY

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Audited by:

### Prototype Approval:

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05/04/07

Date:

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	